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Work Ord				*889		)hu	PY	Lorde	Page 1			
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tem Name: Start Date: Required Date: Reference:	8/10/2012	or (Pilot, Co-Pilot and Pa Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:	D:			310	<sup>в</sup> *N	S2*	
Approvals:		an: MF			Da	te:		R	tun Star Sto	rt *N  p *N	R1* R2*	
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NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE  OAC losed: Date:    DISPOSITION													DQA:	Date:	!
Nork Order:  Part No.  Part No.  Part No.  Disposition  Rework Scrap Use-as-is Work Order Update Occopate Date Step Qty Or Non-conformance  Pertor Cause Date Step Qty Or Non-conformance  Disposition of work order update or Non-conformance  Disposition of work order update or Non-conformance  Disposition of work order update or Non-conformance  Cause Date Step Qty Or Non-conformance  Description  Date Verification QC Inspector  Date Verification QC Inspector  Date Step Qty Or Non-conformance  Description  Date Verification QC Inspector  Date Step Qty Or Non-conformance  Description  Date Verification QC Inspector  Date Step Qty Or Non-conformance  Description  Date Verification QC Inspector  Date Step Qty Or Non-conformance  Date Step Qty Or Non	NCR:	Yes	/ No				W	ORK ORDER NON-C	O	VFOR	MANCE / UP	DATE		<del></del>	
Rework   Skid-tube   Crosstube   Machining   Small Fab   Prod. Eng. Coor.   Quality   Use-as-is   NCR No.   Use-as-is   Work Order Update   Large Fab   Composite   Sign & Verification   QC Inspector   Occupate   Use-as-is   Use-as-i								· · · · · · · · · · · · · · · · · · ·					QA Closed:	Date:	
Part No.	Nork Ord	er:						DISPOSITION				AGAINST D	EPARTMENT	,	
Root Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector Oc/Data Dulp/Tooling Deperator Date of Non-conformance Chief Eng Description Date Verification QC Inspector Date oc/Date Date of Non-conformance Chief Eng Description Date Verification QC Inspector Date oc/Date Date Date Date Date Date Date Date								Scrap Use-as-is			Machining Small Fab			d. Eng. Coor re/Packaging	Quality
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Cause Date Step Qty or Non-conformance Chief Eng Description Date Verification QC Inspector  oc/Data pup/Tooling perator laterial letup Cocess pupplier   Date   Da	Root					Desc	riptio	n of work order update		nitial	Ac	tion	Sign &		
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Torque Waves in Extrusion Drawing Out of Calibration		Н			xtrusio	, F			H	1	Calibration				
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Outside Dimensions

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Wave/Twist in Tube

Folio

<b>Work Ord</b> Friday, August				*889				Page 2			
Item ID: Revision ID: Item Name:	D206-781-0	51 or (Pilot, Co-Pilot and Pa	assenger)	Accept	*N900	<b>040</b>	100	)* s	etup Star	IV	S1* S2*
Start Date: Required Date Reference:	8/10/2012 : 8/13/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:	D:				I	. 17
Approvals:		an:			Da			n	R1* R2*		
Sequence ID/ Work Center I 130 *120* Packaging	D	Operation Description		Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp.
Packaging		Identify and Location:	pack for shipping as per	PPP D206-781-051/ DSI 948	20						
140		QC21- Final Inspection -	Work Order Release	0.00							

0.00

Memo

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Quality Control

MLJ 12 (08/13)

NCR: Y	NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE														
										QA Closed:	Date:	~			
Work Orde	r:				DISPOSITION				AGAINST DEPARTMENT/PROCESS						
Part No.				Rework Scrap		Skid-tube Crosstube Machining Small Fab			Pro	Water Jet d. Eng. Coor.	Engineering Quality				
10.01	·			<del></del>	Use-as-is	1		noforming	Finishing	-	e/Packaging	Other			
NCR No.				Work Order Update		Large Fab Composite			Supplier						
Root				Descr	iption of work order update	$\top$	Initial	Ad	ction	Sign &					
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	QC Inspector			
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}	Bending			_	Bend	-	Grain		_	Ovalized	⊢	Pressure/Forced			
		Not Conce	ntric to	<sup>0/5</sup>  -	BOM/Route	-	Hardwa			Over/Under	<b>—</b>	Temperature/Cure			
-	Cracks	40 : 1		<u> </u>	Broken/Damaged	$\perp$	1	on Incomplete	, <u> </u>	Part Incorred		Weld			
-	Crushed/Crimped.				Burrs	1	4	ions Incomplete,	/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled			
	Cuffs				Contamination	$\vdash$	Mainte		_	Part Moved					
-	Heat Tre			<u> </u>	Countersink	<u> </u>	Mislabe		<u></u>	Positioned V		7			
1		on Strip in	Tube	<u> </u>	Cut Too Short		Misread	i	L	Power Loss/	Surge	Other			
	Ripples i			<u> </u>	Drill Holes		Offset								
		Waves in I		n L	Drawing	_	4	Calibration							
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]	Wave/T	wist in Tul	be	1	Folio		Outside	Dimensions							

DQA: \_\_\_\_\_ Date: \_\_\_

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Friday, August 10, 2012 4:22:36 PM

Work Order ID:

88921

BParent Item:

D206-781-051

Parent Item Name:

Floor Protector (Pilot, Co-Pilot and Passenger)

**Start Date: 8/10/2012** 

Required Date: 8/13/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevA: New issue DD verified by:EC

		110 1111 110 11 100	ac BB vermea by:											
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5	D206-781-011 CHU		Manufactured	No			110	Each	2.0000	1	1			
_	Floor Protector (Pilot and 6	Co-Pilot)								G				. N Para . Lagrana . Lagra
					<b>Location</b>		Loc Qty	<u>Lo</u>	c Code					
					FG010		2							_
			•		8450	)2	2						11	
5	D206-781-021 CHC Floor Protector (Passenger	700   Cabin)	Manufactured	No			110	Each	4.0000	1	1	اح)	/{///	\$\frac{1}{2}
	1 loof 1 lottetor (1 assenger	Cabin												
					<u>Location</u>		Loc Qty	<u>Lo</u>	c Code					
					FG040		4							
					8533	4	4				<u>/</u>			

NCR:	Yes	/	No

Date:

DQA:

NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UP	DATE				
											QA Closed:	Date	~	
Work Ord	er:					DISPOSITION		AGAINST DEPARTMENT/PROCESS						
Part No.						Rework Scrap	Skid-tube Crosstube Machining Small Fab			Pro	Water Jet d. Eng. Coor.	Engineering Quality		
NCR No.						Use-as-is Work Order Update	Use-as-is			Finishing Composite	Rec/Stor	e/Packaging Supplier	Other	
Root Descr					Descr	iption of work order update	T	Initial	Ac	ction	Sign &			
Cause		Date	Step	Qty		or Non-conformance	Cł	nief Eng	Desc	cription	Date	Verification	QC Inspector	
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	L	Bending				Bend	_	Grain			Ovalized		Pressure/Forced	
	L	Centre No	ot Concer	ntric to (	D/S	BOM/Route	<u> </u>	Hardwa			Over/Under	<del> </del>	Temperature/Cure	
	L	Cracks				Broken/Damaged		4	on Incomplete		Part Incorre	ct	Weld	
	L	Crushed/0	Crimped.		L	Burrs	$\perp$	4	ions Incomplete,	/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
	L	Cuffs				Contamination	L	Mainte			Part Moved			
		Heat Treat				Countersink	L	Mislabe	led		Positioned Wrong			
		Inspection	n Strip in	Tube		Cut Too Short		Misread	I		Power Loss/	Surge	Other	
		Ripples in	Bend			Drill Holes		Offset			<del> </del>			
		Torque W	/aves in E	xtrusion	י [_	Drawing		Out of 0	Calibration					
		Turning S	equence		L	Finish		Out of S	Sequence					
	I	Wave/Tw	ist in Tub	e		Folio		Outside Dimensions						

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